

Date: Thursday, 04/01/2007 3:24:11 PM  
User: Linda Lacelle

# Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd. Drawing Name : D412-664-203  
Job Number : 30183  
Estimate Number : 10804  
P.O. Number : N/A Part Number : D412664203A  
This Issue : 04/01/2007 S.O. No. : N/A Drawing Number : NCR 095  
Prsht Rev. : NC Project Number : N/A  
First Issue : 04/01/2007 Type : LANDING GEAR Drawing Revision : N/A  
Previous Run : 29270 Material : N/A  
Written By : Due Date : 11/01/2007 Qty: 1 Um: Each  
Checked & Approved By :  
Comment :

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
REMOVE FROM STOCK  
D412-664-203  
RECORD B/N

29528

2.0 LANDING GEAR 1 LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1  
REMOVE SUPPORT D2896-1  
FROM CROSSTUBES AND LABEL SUPPORT  
WITH B/N OF CROSSTUBE IT CAME OFF OF

RT 07-01-03



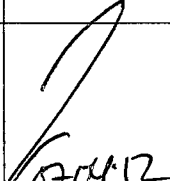


3.0 LANDING GEAR 1 LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1  
REMOVE CENTRE ABRASION STRIP  
AND CLEAN OFF ALL ADHESIVE RESIDUE

RT 07-01-03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
07-01-09	2-0	A Tiny Knick was found before prototyping the support. Knick is approximately .005" in the material at the top section of the x-tube. R.C. unknown. (↑)	 QS1042	Buff and remove knick, is sand smooth. Touch-up area with Alodine. Re-paint Area as per QS1005	 070411	 070412	 QS1042	 07-01-09

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: ☒ Date: 07/04/12

NOTE: Date &amp; initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Drawing Name: D412-664-203

Job Number: 30183

Part Number: D412664203A

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5.0

SPRAY PAINTING

SPRAY PAINTING



Comment: SPRAY PAINTING

RE-PAINT SECTION OF CROSSTUBE  
BETWEEN THE TWO CHAFING SHIELDS

AS PER QSI 005 , Apply Armor shield B.m103815

ST 070411 (1)

6.0

QC14

Inspect Spray Paint



Comment: Inspect Spray Paint

ST 070412

7.0

LANDING GEAR 1

LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1

INSTALL SUPPORT D2896-1  
USING MAGNOBOND 6398 B M102437

ENSURING B/N MATCHES CROSSTUBE  
AS PER DSI 9357

REPLACE CLAMPS

2 X MS21920-30B 102931

ADD RUBBER CUSHION

2 X D2182B (D2182B058) B 28472

ST 07-01-04

8.0

MS2192030

clamp(per MIL-DTL-8783C)



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)  
clamp(per MIL-DTL-8783C) M102931

ST 07-01-05

9.0

D2182B

Neoprene Cushion-.750 bl



Comment: Qty.: 0.9600 f(s)/Unit Total : 0.9600 f(s)  
Neoprene Cushion-.750 bl B 26472

ST 07-01-05

DATE	TIME	BY	REMARKS
070411	11:00	ST	INSPECT WORK TO CURRENT STEP
070412	12:00	ST	SPRAY PAINTING
070412	13:00	ST	INSPECT SPRAY PAINT
070412	14:00	ST	LANDING GEAR RESOURCE 1
070412	15:00	ST	INSTALL SUPPORT D2896-1
070412	16:00	ST	REPLACE CLAMPS
070412	17:00	ST	ADD RUBBER CUSHION
070412	18:00	ST	CLAMP (per MIL-DTL-8783C)
070412	19:00	ST	NEOPRENE CUSHION-.750 BL

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Date: Thursday, 04/01/2007 3:24:11 PM  
User: Linda Lacelle

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412-664-203

Job Number: 30183

Part Number: D412664203A

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

QC5

INSPECT WORK TO CURRENT STEP



*2070412 ①*



Comment: INSPECT WORK TO CURRENT STEP

11.0

QC6

DIMENSIONAL CHECK



*N/A*



Comment: DIMENSIONAL CHECK

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
REPACKAGE PER PPP

*see 2H wheel*

13.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Date: Thursday, 12/04/2007 1:06:35 PM  
User: Linda Lacelle

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412-664-203

Job Number: 30183

Part Number: D412664203A

Job Number:



Seq. #: Machine Or Operation: Description :

11.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
PICK KIT:

13.0

AN640A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)  
Bolt  
Batch: M19714 ✓

14.0

AN641A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)  
Bolt  
Batch: M101418 ✓

15.0

AN960JD616

Washer



Comment: Qty.: 18.0000 Each(s)/Unit Total: 18.0000 Each(s)  
Washer  
Batch: M103355 ✓ ✓

16.0

MS21042L6

Nut



Comment: Qty.: 6.0000 Each(s)/Unit Total: 6.0000 Each(s)  
Nut  
Batch: M101660 ✓

7/14/1258

17.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

u 07-04-12

Date: Thursday, 12/04/2007 1:06:35 PM  
User: Linda Lacelle

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412-664-203

Job Number: 30183

Part Number: D412664203A

Job Number:



Seq. #:

Machine Or Operation:

Description :

18.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

N/A

19.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
REPACKAGE PER PPP

U 07-04-12

20.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(1)  
07-04-12

Job Completion



U 07-04-12



Date: Thursday, 4/12/2007 1:09:54 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D412-664-203
Job Number	: 30183		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: D412664203A
This Issue	: 4/12/2007 S.O. No. :	Drawing Number	: NCR 095
Prsht Rev.	: NC	Project Number	:
First Issue	: 1/4/2007 Type : LANDING GEAR	Drawing Revision	:
Previous Run	: 29270	Material	:
Written By	:	Due Date	: 1/11/2007 Qty: 1 Um: Each
Checked & Approved By	:		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
 REMOVE FROM STOCK  
 D412-664-203  
 RECORD B/N

*Paperwork + Labels  
 07.04.24  
 CHG 0030*

2.0	D412664203A	Crosstube Aft High W/ armour shield
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REFERENCE ONLY

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
 Crosstube Aft High W/ armour shield

3.0	LANDING GEAR 1	LANDING GEAR RESOURCE 1
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Comment: LANDING GEAR RESOURCE 1  
 REMOVE SUPPORT D2896-1  
 FROM CROSSTUBES AND LABEL SUPPORT  
 WITH B/N OF CROSSTUBE IT CAME OFF OF

4.0	LANDING GEAR 1	LANDING GEAR RESOURCE 1
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Comment: LANDING GEAR RESOURCE 1  
 REMOVE CENTRE ABRASION STRIP  
 AND CLEAN OFF ALL ADHESIVE RESIDUE